

# 727 JETSET LINER

## DESCRIPTION

IMCO 727 JETSET LINER is a seamless trowel applied resurfacing system for use on vertical substrates.

## BASIC USES

- Chemical resistant liner for tanks, silos, trenches etc.
- Rebuild and restore structural integrity of spalled or damaged supports
- Build cove bases on 724 JETSET Floor Overlay applications.

## MAJOR ADVANTAGES

- One hour cure time even at sub-zero temperatures.
- Hard, abrasion resistant surface.
- Chemical resistant
- Complete Ultra-Violet stability
- Approved by Agriculture Canada for incidental food contact.

## TECHNICAL AND PRODUCT DATA

<b>Resin Matrix</b>		No. of Components	Three: Base resin, Catalyst and Aggregate blend
• Compressive strength	23,000 psi/158 MPa		
• Tensile strength	11,000 psi/76MPa	Packaging	Prepackaged in proportioned batches to eliminate job site errors. 4L pail(1 gal) Part A complete with proportioned Part B and pre weighed bag of Aggregate. 20L pail (5 gal) Part A complete with 5 preportioned units of Part B & 5 pre weighed bags of Aggregate
• Flexural strength	17,000 psi/117 MPa		
• Barcol hardness	45 - 50		
• Flash point	31°C/88 °F		
• Viscosity at 25°C	300 - 650 cps		
• Specific gravity	1.1 - 1.2		
• Net weight	1 kg/L		
• Solids by volume	100%	Coverage	
• Abrasion resistance - weight loss	0.9 gm		
• Weatherometer-500hrs	no change	Colours	
• Water absorption - 72 hrs immersion	0.74%	Finish	Light tan Slip resistant, monolithic
<b>Mixed Product</b>		Shelf life	6 months at 5 to 24°C/ 41 to 75°F Inside storage, out of sun and away from direct heat
• Freeze/Thaw 100 cycles	no change		
• Working time	20 mins		
• Cure time:			
- Initial set	30 mins		
- Full service	2 hrs.	Application-temperature	
• Shrinkage on cure	zero %	-Normal formulation	10 to 30°C/ 5 to 86°F
• Application temperature	-30° to 30°C (-22 to 86°F)	-Cool temp formulation	-10 to 9°C/ 14 to 48°F
• Abrasion resistance	C10 no weight loss	-Freezer formulation	-30 to -11°C/ -22 to 12°F

All testing to ASTM Standards by Independent Laboratories.

**CHEMICAL RESISTANCE-** Partial list. Chemical Resistivity varies depending upon temperature and concentration, please consult manufacturer for specific applications.

Acetic Acid	50%	Formaldehyde	44%	Sodium Chloride	All
Ammonium Hydroxide	10%	Fuel Oil, all	100%	Sodium Hydroxide	5%
Alcohol, all	100%	Gasoline, all	100%	Stannic Chloride	All
Benzoic Acid	All	Hydraulic Fluid	100%	Stannous Chloride	All
Brine, salt	All	Hydrochloric Acid	37%	Sulphur Dioxide Gas	All
Calcium Hydroxide	Sat'd	Hydrofluoric Acid	20%	Sulphuric Acid	50%
Calcium hypochlorite	Sat'd	Jet Fuel, all	100%	Tannic Acid	All
Chlorine Gas	All	Kerosene	100%	Toluene	100%
Chlorine Water	Sat'd	Lactic Acid	100%	Urea	50%
Chromic Acid	10%	Naphthalene	100%	Urea/Nitrate Fertilizer	All
Citric Acid	All	Nitric Acid	10%	Veg. & Animal Fats	100%
Crude Sweet & Sour	100%	Oleic Acid	All	Water, tap & distilled	100%
C18 Fatty Acids	100%	Phosphoric Acid	85%	Wine	100%
Diesel Fuel	100%	Potassium Hydroxide	10%	Xylene	100%
Ethylene Glycol	100%	Road Salts	All	etc. etc.	

FOR ADDED CHEMICAL RESISTANCE THIS PRODUCT MAY BE OVERCOATED WITH 735 FINISHCOAT

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#### APPLICATION INSTRUCTIONS

Correct surface preparation is of the utmost importance. All concrete surfaces must be dry, clean and free from dust, oil, grease or any other contaminants. All surfaces must be primed with 710 JETSET PRIMER at the rate of 75 to 100 SQFT/L dependent on the profile. Mix all three components of 727 JETSET LINER in strict accordance with manufacture's instructions, transfer to primed area and rough spread. Trowelling is accomplished with strong, even strokes, compressing material well and squeezing it onto the primed surface to eliminate air voids. Specify application temperature range when ordering.

**New Concrete-**Must be fully cured and free of laitance, form release agents, surface hardeners and any other foreign materials. Surface must be cleaned to achieve a profile similar to medium grade sandpaper by one of the following methods: Very light scarification or sandblasting followed by vacuum, acid etch and neutralize (10% muriatic acid, rinse with 1% ammonia or alkaline detergent followed by thorough flushing with clean water), litmus testing of the surface should show neutral.

**Old Concrete-**All existing coatings must be removed and then the surface prepared as above. All damaged concrete must be removed.

**SPECIAL HANDLING-**The isophthalic resins used in these products have a flash point of 31°C(88°F). Keep material away from sparks, fire and heat. Keep containers closed. Extinguish fires with CO<sub>2</sub>. Store away from heat and out of direct sunlight. Keep work area well ventilated. Use an "Organic Vapour" type respirator when working with material.

**SAFETY** - Please refer to Material Safety Data Sheets

#### RELATED PRODUCTS

710 - Primer for all series 700 products.  
724 - Polymer concrete floor overlay.

730/735 - Brush, roller or spray applied protective coatings for concrete and steel.

740 - Chemical resistant, non-shrinking grout.

Manufactured by: IMCO TECHNOLOGIES INC., 350 Wentworth Street North, Hamilton ON L8L 5W3 Tel. (905)546-5225

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